



TECNOGEN

SDEC GENSETS SERIES

DATA SHEET AS225

180 KW STAND BY

165 KW PRIME



TECNO GENERACION SAC

Lima - Perú

Powered by

6HTAA6.5-G23

165KW at 60Hz, 220V

General feature:

- ◆ Assembled by SDEC diesel engine and Aosif alternator.
- ◆ Three filters as standard, fuel and water separator as optional.
- ◆ Radiator and fan with safety guard.
- ◆ Single bearing alternator IP 23, Insulation Class H.
- ◆ Heavy duty steel as base frame and 8hrs operation base fuel tank.
- ◆ Automatic control panel and 3 poles circuit breaker, internal cable.
- ◆ 12V or 24V battery, battery wires.
- ◆ Battery charger and float battery charger as standard supply scope.
- ◆ Optional soundproof canopy, ATS, synchronization panel, movable trailers.

Genset Main Technical Data:

Genset Model	AS225
Prime Power	165KW / 200KVA
Standby Power	180KW / 225KVA
Frequency/Speed	60Hz/1800rpm
Standard Voltage	220V
Phases	Three phases, four wires
Manufacturer	Xiamen AOSIF Engineering LTD.

(1) PRP: Prime Power is available for an unlimited number of annual operating hours in variable load applications, in accordance with ISO8528-1. A 10% overload capability is available for a period of 1 hour within 12-hour period of operation. In accordance with ISO 3046-1.

(2) ESP: The Standby Power Rating is applicable for supplying emergency power in variable load applications for up to 200 hours per year in accordance with ISO8528-1. Overload is not allowed.

SDEC Engine Data:



6HTAA6.5-G23

⊙ Power

Engine Speed	Type of Operation	Engine Power	Generator Power
		kW	kVA
1500	Prime Power	140	150
	Standby Power	155	165
1800	Prime Power	150	160
	Standby Power	165	176

-. The engine performance is as per GB/T2820

-. Ratings are based on GB/T1147.1.

→**Prime Power** :-- There is no time limit in the case of variable load operation. In any 250hours of continuous operation period, the variable load of average work load less than 70%of the prime power. The operation time in the situation of 100%prime power no more than 500 hours. Permit 10%overload running 1hours in any 12 hours of continuous operation period. The overload 10% power running time of every year no more than 25 hours..

→**Standby Power**: The annual total standby power load should be less than 80%and the average running time shall be less than200 hours. Among them the standby power point should be no more than 25 hours a year. .

⊙ SPECIFICATIONS

○ Engine Model	6HTAA6.5-G23
○ Engine Type	In-line, 4strokes, 4valves, water-cooled, Turbo charged with aftercooler
○ Combustion type	Direct injection
○ Cylinder Type	Dry liner
○ Number of cylinders	6
○ Bore × stroke	105 × 124 mm
○ Displacement	6.5L
○ Compression ratio	16 : 1
○ Firing order	1-5-3-6-2-4
○ Injection timing	10.5°BTDC
○ Dry weight	Approx. 600kg
○ Dimension (L×W×H)	1330×789×1079mm
○ Rotation	SAE NO.3
○ Fly wheel housing	SAE NO.11.5(tooth number of gear:127)

⊙ FUEL CONSUMPTION

○ Power	L/h (1500r/min)	L/h (1800r/min)
25%	11.4	12.6
50%	20.5	22.2
75%	29.5	32.0
100%	39.7	43.4
110%	44.4	48.4

⊙ FUEL SYSTEM

○ Injection pump	Longkou in-line "P" type
○ Governor	Electric type
○ Feed pump	Mechanical type
○ Injection nozzle	Multi hole type
○ Opening pressure	250 kg/cm ²
○ Fuel filter	Full flow, cartridge type
○ Used fuel	Diesel fuel oil

AS225 Technical Data



gear: 1.2/1

MECHANISM

- Type Overhead valve
- Number of valve Intake 2, exhaust 2 per cylinder
- Valve lashes at cold Intake 0.25mm
Exhaust 0.50mm

VALVE TIMING

	Opening	Close
○ Intake valve	20.9° BTDC	44.9° ABDC
○ Exhaust valve	51.7° BBDC	11.7° ATDC

COOLING SYSTEM

- Cooling method Fresh water forced circulation
- Water capacity 9.6 liters
- (engine only)
- Lid Min. pressure 70kPa
- Water pump Centrifugal type driven by belt
- Water pump Capacity 129L/min (1500r/min)
155L/min (1800r/min)

- The maximum temp. of coolant in prime/ Standby power 104/100
- Thermostat Wax-pellet type

Opening temp. 82°C

- Cooling fan

Full open temp. 95°C
Blower type, plastic
660 mm diameter, 10blades
Power consumption 6kw

- Cooling air flow 4.5m³/s

ELECTRICAL SYSTEM

- Charging generator 28V×55A
- Voltage regulator Built-in type IC regulator
- Starting motor 24V×6kW
- Battery Voltage 24V
- Battery Capacity 150 AH

LUBRICATION SYSTEM

- Oil pump Gear type driven by crankshaft
- Oil filter Full flow, cartridge type
- Oil pan capacity High level 17.5 liters
Low level 15 liters
- Front down 25 deg.
- Angularity limit Side to side 35 deg.

- Lub. Oil Refer to Operation Manual

ENGINEERING DATA

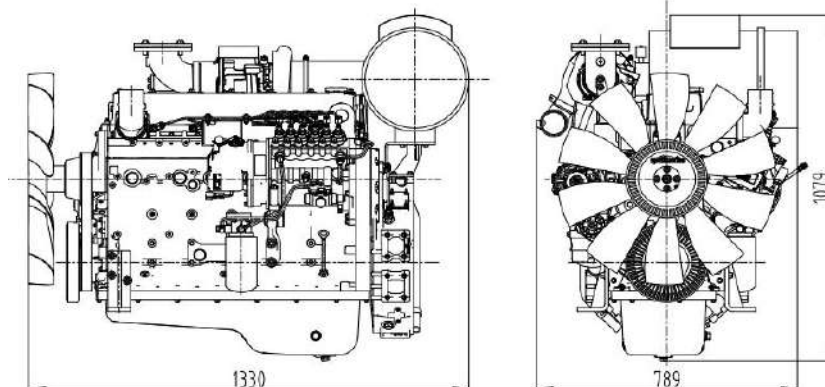
- Heat rejection to coolant 15.1kcal/sec (1800r/min)
16.9kcal/sec (1500r/min)
18.1kcal/sec (1800r/min)
- Heat rejection to intercooler 10.6kcal/sec (1500r/min)
11.3kcal/sec (1800r/min)
- Air flow 11.9m³/min (1500r/min)
14.7m³/min (1800r/min)
- Exhaust gas flow 28.1m³/min (1500r/min)

- Exhaust gas temp. 34.8m³/min (1800r/min)
600 °C

- Max. permissible restrictions 3 kPa initial
6 kPa final (need charge filter element)

Intake system

- Exhaust system 6 kPa max.
- Max. permissible altitude 2000 m
- intercooler permissible restrictions 8 kPa



AS225 Technical Data




ALTERNATOR Specifications:

Manufacturer	Xiamen AOSIF Engineering LTD.
Model	AA-140-4
Output power	168KW
AVR model	SX460
Number of phase	3
Power factor (Cos Phi)	0.8
Altitude	≤ 1000 m
Overspeed	2250RPM
Number of Pole	4
Exciter type	Self -excited
Insulation class	H
Voltage regulation	±1%
Protection	IP23
Totale Harmonic distortion THD (**)	no load < 1.5%
Totale Harmonic distortion THD (**)	on load < 2%
Waveform: NEMA = TIF	< 50
Bearing	single
Coupling	Direct


ALTERNATOR GENERAL DATA:

- ◆ Operate either 50Hz or 60Hz.
- ◆ Standard enclosure IP23, but IP44, IP55 for option
- ◆ Insulation class H.
- ◆ Shunt excitation systems.
- ◆ AREP or PMG system for options.
- ◆ Automatic voltage regulator
- ◆ Single bearing alternator
- ◆ Stator grease insulation covered
- ◆ Rotator and excitation high polymer
- ◆ Resist the corruption oil and acid
- ◆ Rotator balance is in accordance with BS5625 standard 12.5
- ◆ High-quality lubrication sealed long-time bearing
- ◆ Rotator silicon steel close tight

AOSIF Circuit breaker specification:

		Delixi Group
		Delixi
		Delixi 315Amp,3P
		315amp
		220V

AOSIF Starting Battery specification:

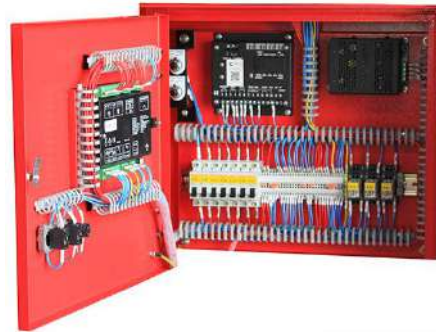
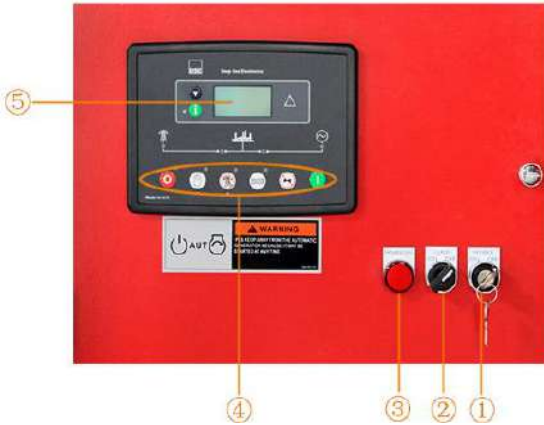
		12V
		60aH
		2 pcs
		Free maintenance, sealed lead-acid type

AS225 Technical Data



Control system:

Auto start and AMF control panel



Deepsea 6120 is an auto mains failure controller for single generator, it can monitor and protect the generator working all the time. it has a LCD display which clearly shows the status of the engine. this controller include seven inputs and six outputs. This controller can also be programmed using the frong panel or by using DSE configuration Suite PC software.

- ◆ Volt adjuster and frequency adjuster.
- ◆ Emergency stop
- ◆ Fail to start

Features:

- ◆ Protection: Automatic start/stop, load transfer and alarming of generator;
- ◆ CAN and magnetic pick-up versions.
- ◆ PC and front panel configurable
- ◆ 4 digital inputs and 3 analogue inputs.
- ◆ 6 outputs(4 configurable on magnetic pick-up, 6 configurable on Canbus version).
- ◆ 3 phase generator and mains voltage monitoring.
- ◆ remote start on or off load.
- ◆ advanced metering capability.
- ◆ test button.
- ◆ protected solid state outputs.
- ◆ transfer between mains and generator power.
- ◆ user-friendly set-up and button layout.
- ◆ multiple engine parameters are monitored simultaneously.
- ◆ module can be configured to suit individual applications.
- ◆ IP 65 rating offers advanced resistance to water ingress when gasket is fitted.

Parameters:
This controller can provide Generator frequency, Under/over speed, Generator volts, Generator current, Engine oil pressure, Engine coolant temperature, Flexible fuel level

- ① Power switch
- ② Lamp switch
- ③ Power indicator
- ④ Operation buttons
- ⑤ LCD display

AS225 Technical Data

AOSIF Soundproof Enclosure Specification:

AOSIF silent generator is designed by professional acoustic engineers based on 12 years experience.

- ★ multi-way air intake and exhaust guarantee the power performance of the generator.
- ★ large-scale impedance combined type silencer effectively reduce noise of the generator.
- ★ internal high performance rubber damper and flexible materials reduce vibration.
- ★ Base mounted fuel tank supports the generator running for 8 hours.

- ★ Cold steel materials of the canopy.
- ★ Best powder paint.
- ★ Zinc plated and Corrosion resistance.
- ★ Elegant appearance and reliable quality.
- ★ Stainless steel locks and hinges.
- ★ Access to all weather conditions.
- ★ Fireproof, waterproof and dustproof.
- ★ High quality soundproof materials could efficiently reduce noise.
- ★ Big base fuel tank in the frame guarantee sufficient diesel supply.
- ★ 180° revolvable and disassemble door for easy maintenance.
- ★ Concave lockable access door for easy operation and indefectible



- ★ Transparent viewing window make the control panel clear at a glance.
- ★ Emergency stop button mounted on the canopy exterior for urgency.
- ★ Cooling fluid injection hole is kept on the ceiling crust.
- ★ Pipe of lube oil and cooling fluid is mounted on the bottom of generator for easy let.
- ★ Fuel fill and battery can easy be accessed by lockable door.
- ★ Cooling fan and battery are fully guarded.
- ★ Heat insulation of exhaust smoke system inside the canopy.
- ★ Forkman slot is for choice.
- ★ Lifting ear is mounted in the base frame.

AS225 Technical Data



Supply scope

1. Standard supply scope



Exhaust siler



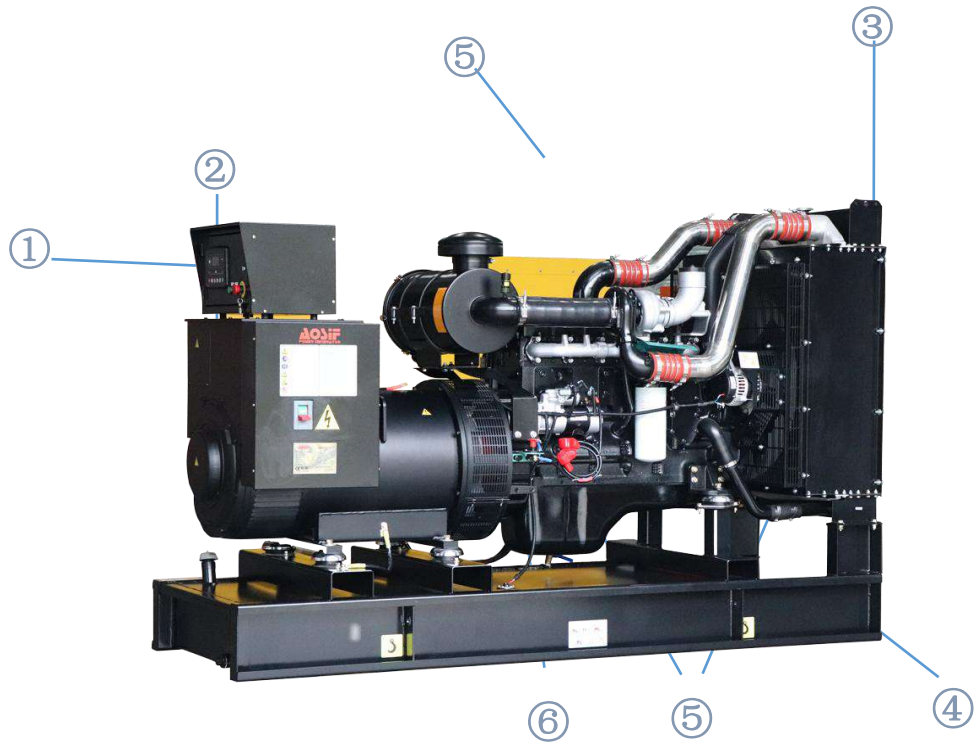
Starting batt



⑨ Float battery charger



⑩ Bellow



- ① Auto Control Panel
- ② Main Circuit Breaker
- ③ Cooling Radiator

- ④ Base Frame
- ⑤ Filter
- ⑥ Starting Motor

2. Optional supply scope:



① ATS



② fuel and water separator



③ Auto Fuel Pump



④ External daily fuel tank



⑤ ABB Breaker



⑥ Synchroni zation System



⑦ Lub oil heater



⑧ Elec.coolant Heater



⑨ Oil drain Pump



⑩ Trailer & Silent Canopy

Contact your local distributor for more information:



TECNOGEN



www.tecnogen.pe



comercial@tecnogen.pe



[+ 51 986 364 537](tel:+51986364537)



[Jr. Ayacucho 226, Callao, Perú](#)

Follow us on:

